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RBT18561
Job Sheet 202121



Part No: RBT18561

Job Qty: 1 pcs

Part Name: Bell 407 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG RBT18561 Rev G IPP Rev A 17.12.11 New issue DP Verify DD/IPP Rev. B 19.07.29 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/29/19		0.00	2.79	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-12-10
110	Small Fab - 2 - B4B	1 pcs	11/29/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		GP 19-12-10.
120	QC 4	1 pcs	11/29/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		

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Container No: S238739



Part: RBT18561

Job No: 202121

Serial No/Batch: S238739

Revision: G

Inspector:

Exp Date:

Instructions:

Date: 12/10/19

130 Packaging 3-1 - Stock - B4B 1 pcs

11/29/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DEC 1 1 2019

DAS
78
9-8

140 QC 21 - FG

1 pcs

11/29/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 53

DEC 1 1 2019

DAS
21
9-8

Part Op 100 - 1-Issue S/N

Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Install placard to wheel housing as per DWG 6-Glue foam to case and pack case

120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

013373

Part / Item	Component Name	Quantity	Operation	Container
APP-1700-E	Case 007	1 Ea (1 ea)	100-Small Fab - 1	5151858
3896T31	Ferule 1/16 X 3/8" - Aluminum ✓	2 Ea (2 ea)	110-Small Fab - 2 - B4B	215202
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 2 - B4B	221144
CL-2-C	Lanyard Wire	1 ft (1 ea)	110-Small Fab - 2 - B4B	112012
RB H4713	Drain Hose 74	1 pcs (1 ea)	110-Small Fab - 2 - B4B	233711
RB H4749	Drain Hose 74	1 pcs (1 ea)	110-Small Fab - 2 - B4B	188339
RB23006782	Adapter, Torque Turbine Attach Lower Nut 140	1 pcs (1 ea)	110-Small Fab - 2 - B4B	142127
RB23006783	Adapter, Torque Turbine Attach Upper Nut 141E	1 pcs (1 ea)	110-Small Fab - 2 - B4B	136414
RB23007615	Power Turbine Support Cleaning C-30 & C-47 151	1 pcs (1 ea)	110-Small Fab - 2 - B4B	225227
RB23007638	Fuel Injector Wrench 139D	1 pcs (1 ea)	110-Small Fab - 2 - B4B	219294
RB41011	Dart Tooling Placard, Aluminum 140E	1 pcs (1 ea)	110-Small Fab - 2 - B4B	021040
RBBP1425-101	Input Drive Shaft Tool (K-Flex) 144	1 pcs (1 ea)	110-Small Fab - 2 - B4B	169077
RBE2-10-1	Fuel System Cartridge Removal Tool 141D	1 pcs (1 ea)	110-Small Fab - 2 - B4B	157201
RBT112800	Power Take Off Seal Installation Tool 145	1 pcs (1 ea)	110-Small Fab - 2 - B4B	162344
RBT18025-13	Linear Scale (50 lbs) 144A	1 Ea (1 ea)	110-Small Fab - 2 - B4B	131169
RBT18034	Main Rotor Pitch Link Protectors 59	1 pcs (1 ea)	110-Small Fab - 2 - B4B	157253
RBT18538	Pilot, Co-Pilot Seat Brace 145	1 pcs (1 ea)	110-Small Fab - 2 - B4B	163949
RBT18560	Engine Gearbox Seal Puller 145B	1 pcs (1 ea)	110-Small Fab - 2 - B4B	180871
RBT18561-11	Needle Nozzle Grease Gun	2 Ea (2 ea)	110-Small Fab - 2 - B4B	150368
RBT18561-13	Relay Base Removal	1 Ea (1 ea)	110-Small Fab - 2 - B4B	043350
RBT18561-15	Extract Tool - Blue	2 Ea (2 ea)	110-Small Fab - 2 - B4B	043351
RBT18561-17	Extract Tool - Red	2 Ea (2 ea)	110-Small Fab - 2 - B4B	140646
RBT18561-19	Extract Tool - Green	2 Ea (2 ea)	110-Small Fab - 2 - B4B	148647
RBT18561-21	Extract Tool - Terminal Block	1 Ea (1 ea)	110-Small Fab - 2 - B4B	079673
RBT18561-23	Extract Tool - Terminal Block	1 Ea (1 ea)	110-Small Fab - 2 - B4B	043355
RBT18561-25	Relay Removal	1 Ea (1 ea)	110-Small Fab - 2 - B4B	141238
RBT18561-27	Posi-Drive Bits-Main Rotor Beanie	2 Ea (2 ea)	110-Small Fab - 2 - B4B	151063
RBT18561-29	Extraction Tool	1 Ea (1 ea)	110-Small Fab - 2 - B4B	148643
RBT18561-31	10X Magnifier Glass	1 Ea (1 ea)	110-Small Fab - 2 - B4B	133296
RBT18561-35	3/8" Drive SAE 12-Point 5/16" Torque Adaptor	1 Ea (1 ea)	110-Small Fab - 2 - B4B	141979
RBT18561-37	Offset 3/8 Torque Adapter	1 Ea (1 ea)	110-Small Fab - 2 - B4B	078464
RBT18561-39	Offset 1/2 Torque Adapter	1 Ea (1 ea)	110-Small Fab - 2 - B4B	678465
RBT18561-41	Offset 9/16 Torque Adapter	1 Ea (1 ea)	110-Small Fab - 2 - B4B	078466
✕ RBT18561-45	A/C Belt Tensioner 10 total -85	1 pcs (1 ea)	110-Small Fab - 2 - B4B	077641
RBT18561-49	Tygon Hose 85	1 ft (1 ea)	110-Small Fab - 2 - B4B	133307
RBT18561-7	Crowfoot 85	1 Ea (1 ea)	110-Small Fab - 2 - B4B	136873
RBT18561-75	Bottom Foam use in case APP-1700-E 007	1 Ea (1 ea)	110-Small Fab - 2 - B4B	151852
RBT18561-77	Top Shelf Foam 007	1 Ea (1 ea)	110-Small Fab - 2 - B4B	151855
RBT18561-79	Stiffener (0.236 x 13-3/4 x 35-1/2, Coroplast, Black) 007	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5151857
RBT18561-81	Contents & Location Placard 85	1 pcs (1 ea)	110-Small Fab - 2 - B4B	226319
RBT18561-89	Storage Box 78	1 Ea (1 ea)	110-Small Fab - 2 - B4B	070775 141273
RBT18561-9	Insert Tool-Whelen Connectors 85	1 Ea (1 ea)	110-Small Fab - 2 - B4B	072876
RBT18582	Tail Rotor Gear Box Torque Adapter 146	1 pcs (1 ea)	110-Small Fab - 2 - B4B	042581
RBT400213	407 Trim Tab Bender 135B	1 pcs (1 ea)	110-Small Fab - 2 - B4B	216618 135714
RBT400214	Trim Tab Bending Gauge 136	1 pcs (1 ea)	110-Small Fab - 2 - B4B	145833
RBT400325	Tail Boom Nut Socket (407) 136B	1 pcs (1 ea)	110-Small Fab - 2 - B4B	152272
RBW109-3101-58-1-1	Hammer, Steel 102	1 pcs (1 ea)	110-Small Fab - 2 - B4B	183172
RBW109-3101-58-2-1	Hammer, Aluminum 102	1 pcs (1 ea)	110-Small Fab - 2 - B4B	197081

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1700-E	1	27	0
110-Small Fab - 2 - B4B	3896T31	2	690	0
	97524A032	4	737	0
	CL-2-C	1	1,026	0
	RB H4713	1	0	0
	RB H4749	1	14	0
	RB23006782	1	2	0
	RB23006783	1	7	0
	RB23007615	1	0	0
	RB23007638	1	8	0
	RB41011	1	177	0
	RBBP1425-101	1	9	0
	RBE2-10-1	1	7	0
	RBT112800	1	27	0
	RBT18025-13	1	9	0
	RBT18034	1	8	0
	RBT18538	1	7	0
	RBT18560	1	3	0
	RBT18561-11	2	14	0
	RBT18561-13	1	10	0
	RBT18561-15	2	18	0
	RBT18561-17	2	18	0
	RBT18561-19	2	18	0
	RBT18561-21	1	17	0
	RBT18561-23	1	17	0
	RBT18561-25	1	10	0
	RBT18561-27	2	17	0
	RBT18561-29	1	13	0
	RBT18561-31	1	6	0
	RBT18561-35	1	7	0
	RBT18561-37	1	7	0
	RBT18561-39	1	5	0
	RBT18561-41	1	5	0
	RBT18561-45	1	10	0
	RBT18561-49	1	62	0
	RBT18561-7	1	5	0
	RBT18561-75	1	14	0
	RBT18561-77	1	14	0
	RBT18561-79	1	14	0
	RBT18561-81	1	6	0
	RBT18561-89	1	9	0
	RBT18561-9	1	6	0
	RBT18582	1	18	0
	RBT400213	1	4	0
	RBT400214	1	1	0
	RBT400325	1	11	0
	RBW109-3101-58-1-1	1	20	0
	RBW109-3101-58-2-1	1	14	0

Part Specifications

Specifications could not be found.

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